



# Fitting Instructions

TOWBAR DT27A  
For DATSUN CABSTAR  
F20/F22/F23 SERIES PICKUP  
1993 -

## MATERIALS

A	1	Mainframe with alternative height coupling holes, or for use with adjustable height coupling
B	1	2" Coupling Packing
D	6	M12 x 40mm x 1.75mm Bolts, Nuts and Lock Washers
D1	2	Clamping Plates
D2	2	Angle Reinforcing Cleats
CB	2	M16 x 100mm Coupling Bolts, Nuts and Lock Washers

## FITTING

1. Remove the towing hook from the frame.
2. F20 MODEL: Fit the towing bracket to the holes provided in the frame - using the Plates (D1) inside the frame.  
or  
F22 MODEL: The holes are not provided in the lower surface of the frame. Attach Cleats (D2) to the rear hole in the vertical face of the frame. Use the cleat as a jig to drill up the 12mm holes in the frame. Fit the bracket beneath the cleats and with Plates (D1) inside the frame, as shown.
3. Fit your coupling with the spacer blocks and finally tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm , M14 - 150 Nm, M16 - 214 Nm

