



# Fitting Instructions

e4\*94/20\*2471\*00  
TOWBAR F99AQ  
For Ford Focus C-Max  
Mazda 3 Hatch  
GVW – 2065kg  
Max. Trailer – 1500kg  
S-Value – 75kg  
D-value – 8.52kN

## MATERIALS

A	1	Cross Bar
D	4	M10 x 35 x 1.5mm Bolts, Lock Washers and Flat Washers (30mm O.D.)
E	1	Left Hand Side Arm
F	1	Right Hand Side Arm
G	4	M12 x 40 x 1.75mm Bolts, Lock Washers and 2 Nuts
J	1	Electrical plate (SEP-M)
ZQ	1	Detachable Neck Kit (ZQ3004)

## FITTING

- 1 Remove bumper (2 tip screws each side, 1 nut behind wheel arch liner each side, remove reflectors from top of bumper – pull out from inside end first – 1 screw behind reflector each side, Note – Mazda 3 has screws through rear panel from inside vehicle, 2 plastic screws on lower edge of bumper. Pull bumper tips out sideways then pull bumper rearwards.
- 2 Remove bumper beam. Insert Side Arms (E) and (F) into chassis and attach using Bolts (D). Cut off large plastic tab from centre of plastic rear panel. Loosely attach Cross Bar (A) to Side Arms (E) and (F) using Bolts (G). Tighten all bolts.
- 3 Re-fit bumper. Cut bumper as shown – **C-Max only**. Attach Detachable Neck Kit (ZQ) and Electrical Plate (J) to Cross Bar (A) as per separate instruction.
- 4 Ensure all bolts are tight.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.  
**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm  
GRADE 10.9: M12 – 139Nm



