



Fitting Instructions

TOWBAR PG38
For Peugeot 1007
2005 -

MATERIALS

A	1	Cross Bar
B	1	Right Hand Side Arm
C	3	3mm Spacer Plates
D	2	M12x50x1.75mm Bolt, Lock Washer, Washer (30mm O.D.) and Nut
E	4	M10x40x1.5mm Bolt, Lock Washer and Washer (30mm O.D.)
F	2	M12x100x1.75mm Bolt and Nyloc Nut (Grade 10.9 - Torque Setting 139Nm)
G	2	M16x50x2.00mm Bolt, Lock Washer, and Nut
ZSB1	2	Spacers (ZSB1)
ZF	1	Fixed Neck (ZF2008A) with European facing to 94/20/EC A50-1
ZEP2	1	Electrical Plate (ZEP2)

FITTING

1. Uncover the captive nuts in the chassis rails by clearing all mastic tape and compound from the outer faces. **Note: before assembly, ensure all mating surfaces are fully clear of any extrusions and debris.**
2. If necessary, temporarily pull down the left and right hand lower rear-most wheel arch linings to gain improved access to the mounting points (**x2 plastic pop rivets on each side**).
3. Loosely attach the Right Hand Side Arm (**B**) to the captive nuts using fixings (**E**).
4. Whilst preventing damage to the rear face of the bumper, carefully slide the Cross Bar (**A**) over the exhaust. Loosely attach to the captive nuts using the remaining fixings (**E**).
5. Attach the Cross Bar (**A**) to the Right Hand Side Arm (**B**) using fixings (**D**). **Note: In some cases, due to vehicle variance, it may be necessary to use some or all of the provided 3 mm thick Spacers (C) to fill the gap between the Right Hand Side Arm (B) and Cross Bar (A). If this is the case measure the gap and calculate how many 3mm thick spacers (C) are needed in order to provide a best fit.**
6. Loosely attach the Fixed Neck (**ZF**) and Electrical Plate (**ZEP2**) to the Cross Bar (**A**) using Spacers (**ZSB1**) and fixings (**F**).
7. Attach Towball using fixings (**G**).
8. Fully tighten every fixing to the recommended torque settings.
9. If released, reattach the lower rear-most wheel arch linings.

Note: This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar. This towbar can be upgraded to a Quantum Detachable System using kit no. **ZQ2008**.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 – 95 Nm (**Grade 10.9** - 139 Nm), M14 - 150 Nm, M16 - 214 Nm

