



Fitting Instructions

TOWBAR For **PG45Q**
Peugeot 308 Hatchback
2007 on

MATERIALS

A	1	Cross Bar
B	1	Right Hand Side Arm
C	1	Left Hand Side Arm
D	1	Bush (OD 25mm, Length 9mm)
F	4	M10x1.50mm Nut, Lock Washer and Flat Washer (30mm O.D.)
G	4	M12 x45 x 1.75mm Bolt, Flat Washer (25mm O.D.), Lock Washer and Nut
H	4	M8x50x1.25mm Set Bolt, Flat Washer (25mm O.D.), Flat Washer (20mm O.D.), Lock Washer and Nut
J	4	M12 x 30 x 1.75mm Standard Pitch Bolts.
ZQ	1	ZQ3025 ACS Detachable unit.
Z99	1	Flip up electrical assembly,

FITTING

1. Undo the bolt on the off-centre bumper tag from the underside of the bumper and remove all underside arch plugs.
2. Remove the x3 bolts from the rear panel of the vehicle. Discard and replace with x3 Set Bolts and Flat Washers (25mm O.D.) from fixings (H). **Ensure all forward facing mating areas are free of mastic.**
3. Add a fourth Set Bolt and Flat Washer (25mm O.D.) from fixing (H) to the rear panel, ensuring that Bush (D) sits on the forward face of the rear panel, simulating the thickness of the absent nut. **Please Note:** It may ease fitment if Bolts (H) are only partially threaded before Side arms (B and C) are fitted.
4. Remove lashing eyes, and loosely locate Side Arms (B & C) over the existing horizontal bolts and vertical studs. (There is an additional slot on side arm (C) to accommodate the rear most exhaust hanger on some vehicles. Use existing fixing)
5. Loosely attach using fixings (F) and the remaining fixings of (H). **Please Note:** It may ease fitment if Fixings (H) on the right hand side are tightened before fitting Cross Bar (A).
6. Carefully feed Crossbar (A) over the exhaust and loosely attach to the sidearm (B & C) using fixings (G). If necessary, bend or remove the redundant metal, off centre bumper tag connected to the lower edge of the back panel.
7. Attach neck (ZQ) and the Flip up electrical assembly (Z99). **NOTE: Replace 4 M12x25 Bolts from detachable kit with Bolts (J) - M12x30x1.75.** Tighten all Bolts.
8. Push bumper edge inwards fully before tightening. **Fully tighten all remaining fixings to the recommended torque settings.**
9. For the flip up electrical socket, trim bumper to suit, should it be required.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**. **Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

