



# Fitting Instructions

TOWBAR VW39  
For VOLKSWAGEN CADDY/ SEAT INCA  
VAN  
1996-

## MATERIALS

A	1	Cross Bar
C	1	Centre Tube with international facing to ISO 3853 (BS AU114)
D	2	M12 x 50 x 1.5mm Fine Pitch Bolts, Lock Washers and Flat Washers (25mm O.D.)
D1	2	Spacer Plates
E	1	Right Hand Side Arm (Double Bend)
F	1	Left Hand Side Arm (Single Bend)
G	2	Spreader Plates with captive bolts
H	4	M10 x 30mm Bolts, Nuts and Lock Washers
J	2	M16 x 40mm Bolts, Nuts and Lock Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
BC	2	M16 Bolt Caps

## FITTING

1. Temporarily remove spare wheel and lower exhaust at rear hanger. Remove and discard the two bumper mounting bolts and spacer plates.
2. Attach Cross Bar (A) using Bolts (D), with Spacer Plates (D1) between Cross Bar and bumper arms, to captive nuts in frame. Tighten Bolts (D).
3. Remove oval grommets, insert Spreader Plates (G) into frame and through existing holes. (Vertical on left, horizontal on right).
4. Attach Left Hand Side Arm (F) and Right Hand Side Arm (E) to Cross Bar (A) using Bolts (H) and to Spreader Plates (G)
5. Attach Centre Tube (C) to Cross Bar (A) using Bolts (J). Tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm , M14 - 150 Nm, M16 - 214 Nm

