



# Fitting Instructions

TOWBAR VW53  
For Volkswagon Touareg  
June 2003 –

## MATERIALS

- A 1 Cross Bar with European facing to 94/20/EC A50-1  
CB 2 M16 x 50mm Coupling Bolts, Nuts, Lock Washers

## FITTING

1. Remove Bumper, 4 tip screws in each wheel arch, 4 Tip screws along lower edge of bumper and 2 Tip screws under each light cluster. (**Note:** Light cluster is held on by means of a plastic ball and socket type clip. To release clips pull light cluster rearward, take care not to crack. Do not use any type of trim removal tools as a lever, lamps can crack easily.
2. Remove crash beam, retain fixings (X) for fitting of towbar.
3. Attach crossbar (A) using existing bolts (X)
4. Cut bumper as shown and refit.

**Note:** This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** Grade 8.8 M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm  
Grade 10.9 M12 – 139Nm

